



Dart Aerospace Ltd.
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RBE105-31702W23-1
Job Sheet 184995



Part No: RBE105-31702W23-1

Job Qty: 3 ea

Part Name: Locating Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-31702W23 Rev.1 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		JB 18-12-30
110	CNC Lathe	3 pcs	12/7/18	12/7/18	0.00	1.50	MORI SL-154		JB 19-01-03
120	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		JB 19-01-03
130	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		JB 19-01-03
140	Packaging	3 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		JB 19-01-03
150	QC21-SA	3 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JB 19-01-03

Part Op Descriptions: 110 - 1-Machine as per DWG. FC 485 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R1.000	Brass C360 Round Bar 1.000"	1.6500 ft (.55 ea)	90-Start up Operation	5122473

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRASS-C360-R1.000	2	3	0

Part Specifications

Specifications could not be found.

DAS
62
9-89



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Plex 10/19/18 2:00 PM Dart.lajeunesse.marie

Container No: S140907



Part: RBE105-31702W23-1

Job No: 184995

Serial No/Batch: S140907

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/30/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

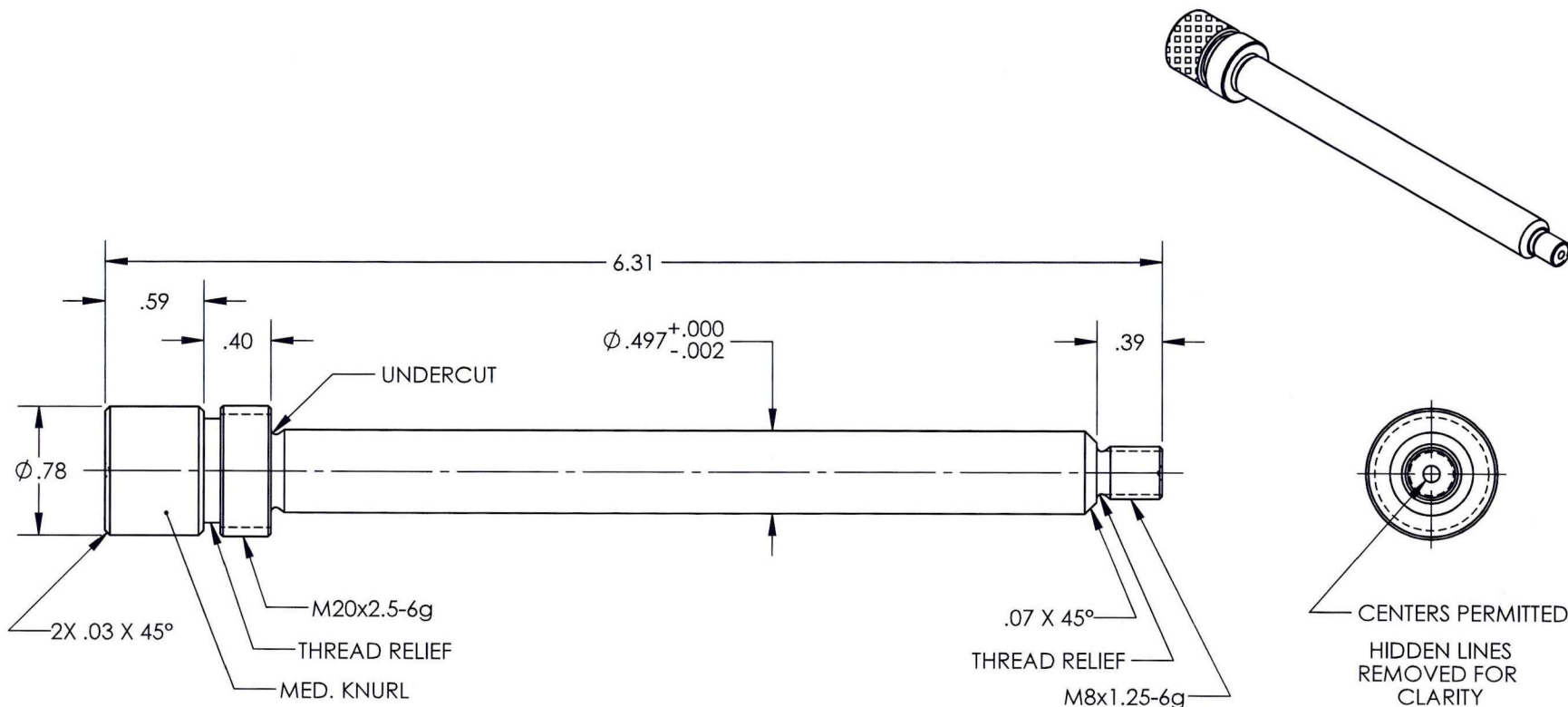
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184995 MJS
18-10-19

(1)

LOCATING BOLT

DART AEROSPACE	
TITLE MEASURING DEVICE	
DWG NO. RBE105-31702W23-1	REV 1
MAT'L BRASS HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:1	DATE 1/18/2016
SHEET 2 OF 9	

